The Dümmel Company was founded in 1928 by Paul Dümmel.
In the early 50’s Dümmel started to manufacture and offer carbide tools.
In 1958 the company moved to the current place.
In 1972 Heinz Dümmel took over the company. In 1979 he built the first extension to the production facilities.
At the beginning of the 80’s Dümmel started to manufacture and sell carbide tools with indexable inserts.
In the 90’s the company was transferred to Karlheinz Dümmel and the second extension with production and office was built.
Certification according ISO 9001 in the year 2001
Third production extension in 2004
New building with grinding production and training center
Already in the 3. and 4. Generation family-led company

Innovative products with the core competence: miniature industry

Development, manufacturing, and selling carbide tools for turning, milling, and broaching.

Dümmel today
The power of our company is based on exceptional competence in three sectors:

- Market
- Production
- Product
Special worldwide distribution system

Dümmel today
Market
Application and Industries for Dümmel tools

- Car Manufacture
- Air Industry
- General Engineering
- Medicine
- Office Engineering
- Electronic Industry
- Watch and Fittings Industry
Continuous participation tooling fairs
Highest level machinery

Dümmel today
Production


Highest level machinery
Dümmel Quality System

Dümmel today
Production
Generations of satisfied employees guarantee highest quality level with decades of experience.
Animation Internet and App

Minicut
Ø 8 mm - Ø 16 mm

Dümmel today
Product
New developments and individual solutions
Turning

Ultramini

Bohrungsbearbeitung
ab Ø 0.2 mm

grooving, boring
and profiling
starting at Ø 0.2 mm
Ultramini Turning

Ultramini Hardline

neu new

bohrungs bearbeitung ab Ø 2 mm

grooving, boring and profiling starting at Ø 2 mm

Dümmel today
Product
Turing

Ultramini

Ultramini Hardline

Minicut

Dümmel today

Product

Minicut
Bohrungsbearbeitung
ab Ø 7.8 mm
grooving, boring and profiling
starting at Ø 7.8 mm
Turning

Ultramini

Ultramini Hardline

Minicut

System DED

System DED
Einstechen, Abstechen und Stechdrehen
grooving, parting and turning

Dümmel today
Product
Milling

Mikromill

Mikromill

Nut- und Formzirkularfräsen dreischneidig ab Ø 1.25 mm
groove milling by circular interpolation starting at Ø 1.25 mm
Milling

Mikromill

Minimill

Minimill

Nut- und Formzirkularfräsen
drei- und sechsschneidig
ab Ø 10 mm
groove milling by
circular interpolation with
three and six cutting edges
starting at Ø 10 mm
Milling

Mikromill
Minimill
Groove Milling

Zirkularfräsen

Nut- und Formfräsen ab Ø 34 mm
groove milling by circular interpolation starting at Ø 34 mm
Milling

Mikromill
Minimill
Groove Milling
Milling Cutter

**Trennfäßen**

Nut- und Trennfäßen ab 3 mm Breite

groove milling and slotting cutter starting at width 3 mm
Broaching

Mikromill

Nutstossen
Herstellung von Längsnuten auf Dreh- und Fräsmaschinen
broaching keyways on CNC turning & milling machines

Dümmel today
Product
Precision Boring

Rotaline

Dümmel today

Product

Dümmel today

Precision Boring

Rotaline

neu
new

Dümmel WERKZEUGFABRIK

Ultramini
grooving,
boring
and profiling
starting at Ø 0.4 mm
Turning

- Ultramini
- Ultramini Hardline
- Minicut
- System DED

Milling

- Mikromill
- Minimill
- Groove Milling
- Milling Cutter

Broaching

- Mikromill

Precision Boring

- Rotaline

Dümmel today
Product